

Introduction

Thank you for purchasing SEA&SEA products.

Please read this instruction manual carefully prior to using this product. Only with a thorough understanding of this manual's content will you be able to use the housing correctly. After reading the manual, please be sure to keep it in a place where you can easily come back to it at any time.

Note:

Pressure-resistance inspection sticker



Products bearing this sticker are those that have passed SEA&SEA's criteria-based inspection for pressure resistance.

The appearance of color evenness or weld lines on the external body of the product is normal and will not affect its performance.

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Safety Precautions

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s product.

For safe handling of the product, please read the following precautions carefully before use.

Failure to heed the precautions listed below could result in serious consequences. To prevent injury or damage to yourself and/or others, please observe the precautions as they contain highly important information related to personal and product safety.

WARNING Situations that could result in severe injury or death.

CAUTION Situations that could result in property damage or personal injury.

• Keep out of reach of children to prevent accidental ingestion. If swallowed, seek medical advice immediately.

- Carefully observe the instruction manual for the compatible camera for this product before use.
- This product must be used in combination with the optional port for SEA&SEA digital SLR camera housings. This product cannot be used alone.
- This product has been designed and manufactured for use at a water depth within 100m / 330ft. Please note that diving to a depth in excess of 100m / 330ft may cause damage to the product or may lead to water leakage.
- Unauthorized disassembling and/or modification could result in malfunction or flooding, and void product warranty. Take the product to a SEA&SEA authorized service center for repair or inspection.
- Should you notice smoke or an unusual smell coming from the product, turn it off and remove the batteries immediately, taking care to avoid burns. Continued operation could result in injury. After removing the battery, take the product to a SEA&SEA authorized service center for inspection.
- Discontinue use and turn the product off immediately should you notice flooding or leakage.
- When the product is flooding, interior pressure may build up. Please be careful when opening the product as water may spurt out or the cap may open explosively and cause injuries.
- The product has been constructed with an airtight seal. When packing the product for airplane travel, do not seal-up the product to alleviate pressure build up due to atmospheric changes.
- Do not open the product in a wet or sandy environment. Protect the interior from moisture and debris in order to prevent malfunction or flooding.
- Avoid strong shocks/impacts or excess stress to prevent malfunction, damage or breakdown. Make sure that the product has been securely mounted to other products in order to prevent injury, fall or missing.





- Do not rest heavy weight on the product. It might deform the outer casing, damage internal parts, make the waterproofing fail, or result in fire or electric shock.
- Please note that some marks may be left on the camera scraping against the dials or gears of the housing.
- Handle the product carefully so as not to scratch the front port, the lens, the flash window or the finder.
- Always dry the front port, the lens, the flash window or the finder using a soft cloth to prevent stain or salt residue from marring the glass surface.
- Rinse the product with fresh water, after underwater use. Ensure that the product is waterproofed before rinsing. Refer to [Maintenance and Storage] (P.E-22) for details.
- Never use chemicals, cosmetics, any petroleum solvents such as paint thinner, or neutral detergent on the product. They may deform and damage the product.
- Do not leave the product in places with hot temperatures such as inside of a car or in a car trunk in summer. The heat may deform plastic parts of the product, damaging internal parts and resulting in potential fire or electric shock. If the product is sealed tight in hot conditions, heated air expanding inside the product may deform the casing and ruin the waterproofing.
- Do not store the product in wet or high humidity place, to avoid mold, rust, corrosion or malfunction.
- Do not store the product with naphthalene or camphor mothballs, or in locations such as a laboratory where chemicals are used. This environment can cause mold, rust, corrosion or malfunction.
- SEA&SEA SUNPAK Co., Ltd. assumes no liability for compensation of loss of captured images or expenses caused by loss of images, even if you are unable to shoot due to a product defect or malfunction.
- SEA&SEA SUNPAK Co., Ltd. will not be responsible for the replacement or compensation for cameras, lenses or those accessories damaged due to your invalid operation.
- SEA&SEA SUNPAK Co., Ltd. assumes no liability for errors or discrepancies in this manual.
- Carefully observe the O-ring maintenance manual for the handling of O-rings before use.
- The silicon grease included in the product package is inedible.

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Precautions on Handling the O-ring

This product is kept watertight by the O-ring. To keep the O-ring functioning properly, please observe the following. Improper handling of the O-ring could cause flooding.

- SEA&SEA products use blue O-rings. These O-rings are impregnated with silicone oil through a special process. The lubricating effect of the O-ring lasts as long as the silicone oil is gradually seeping out from within.
- For the maintenance of these blue O-rings, make sure to use genuine SEA&SEA silicone grease (O-ring grease for use with the blue O-rings that comes in tubes with blue lettering and blue caps). If you use silicone grease from other companies or SEA&SEA's own silicone grease that comes in tubes with black lettering and black caps, the grease you apply will be sucked into the blue O-rings due to their special characteristics, which will result in insufficient grease. If this happens even once, the O-ring will not revert to its normal state and must be replaced.
- If the grease is insufficient, the O-ring will not slide, and it will become harder to open and close the waterproof parts. Because of this, it could become impossible to open or close the housing or it could cause flooding, so please refrain from using the housing with insufficient grease.

O-ring remover

Are there any scratches or cracks in the O-ring?

Check the O-ring to make sure there are no scratches or cracks. If there are, replace the O-ring with a new one immediately. When handling the O-ring, do not use pointed metal objects, which could damage the O-ring. Use of the included O-ring remover is recommended.

Be careful about dust, sand, and hair

Check the O-ring to make sure that there is no dust, sand, or hair on the O-ring, in the O-ring's grooves, or on the O-ring's contact surfaces. If any of these things are attached, remove them completely. If used as is, these things could cause flooding.

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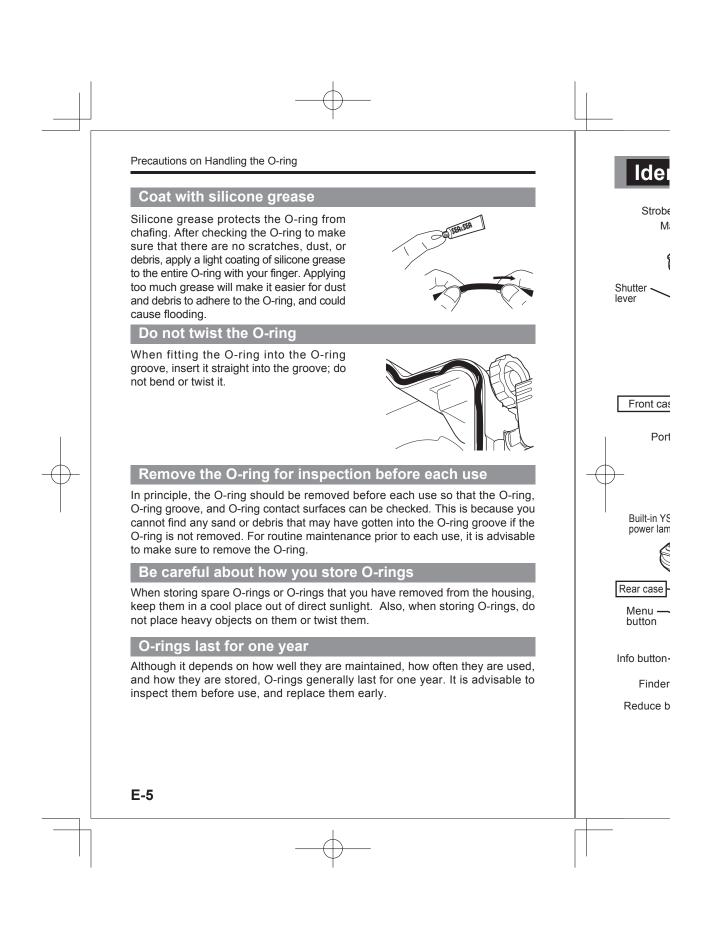
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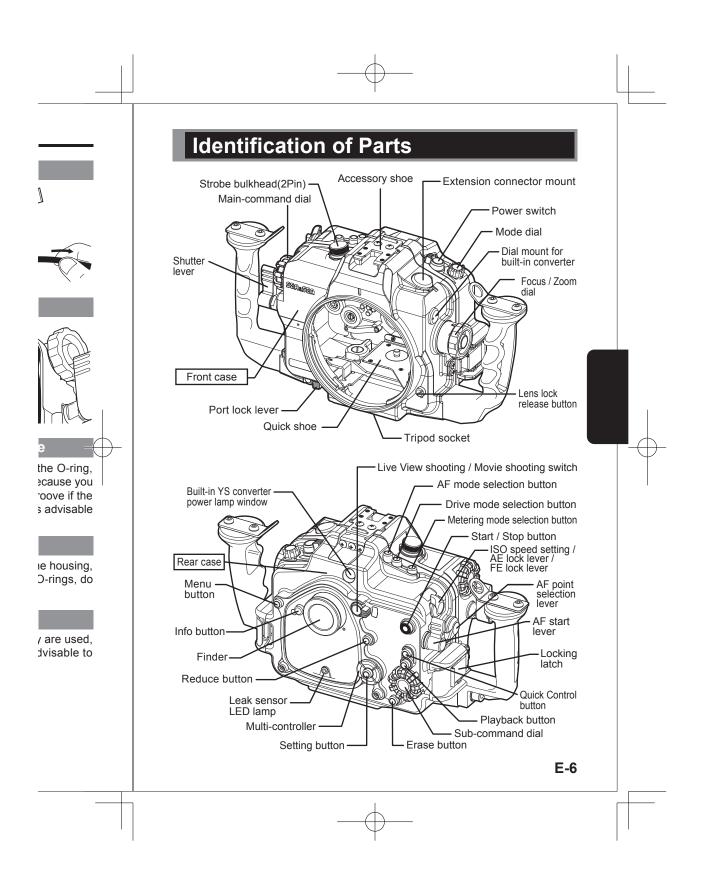
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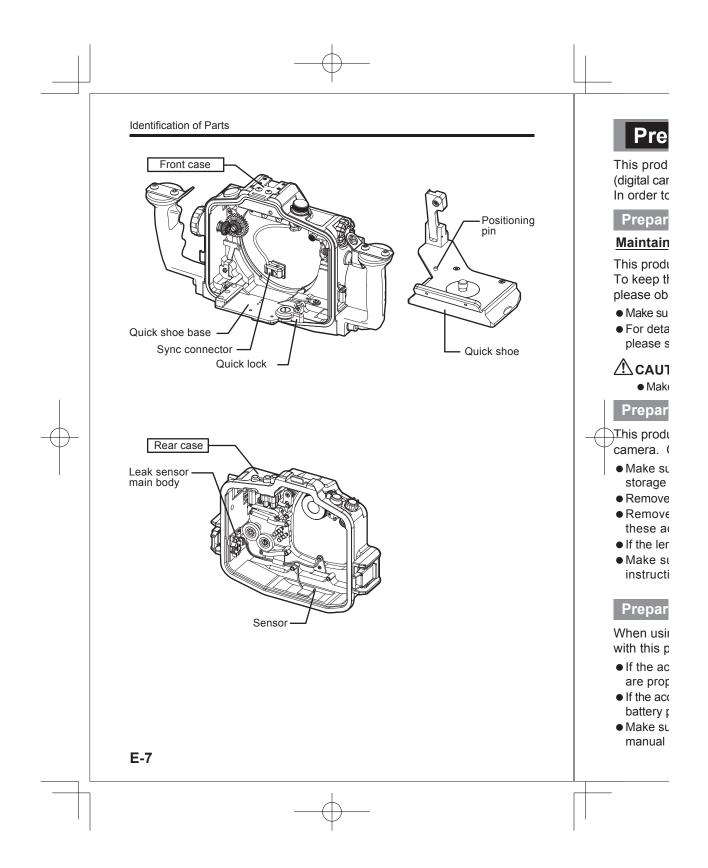
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Preparation for Setting Up

This product must be used in combination with the optional equipment (digital camera, port, strobe, accessories etc.) for underwater photography. In order to set up the equipment, prepare each item correctly.

Prepare the housing and port

Maintaining the O-ring

This product is kept watertight by the O-ring. To keep the O-ring functioning properly, please observe the following before setting up.

- Make sure to remove the O-ring when maintaining.
- For detailed O-ring maintenance methods,

please see the O-ring maintenance manual.

• Make sure to fit/install the O-ring into the groove properly after maintenance.

Prepare the digital camera

This product is exclusively designed for use with Canon EOS 6D digital camera. Other cameras are not compatible with this product.

- Make sure that there is sufficient battery power remaining and the image storage medium has enough room for the number of pictures.
- Remove the evecup from the camera.
- Remove the strap or the LCD monitor cover from the camera, if any of these accessories are attached.
- If the lens has a focus mode switch, set it properly.
- Make sure the camera is operating correctly, referring to the camera's instruction manual for details.

Prepare the connecting accessories

When using external strobes, lights or other accessories in combination with this product, prepare the equipment before setting up.

- If the accessories are kept watertight by O-rings, make sure the O-rings are properly maintained.
- If the accessories are powered by batteries, make sure that there is sufficient battery power remaining.
- Make sure the equipment is operating correctly, referring to the instruction manual provided with the equipment.

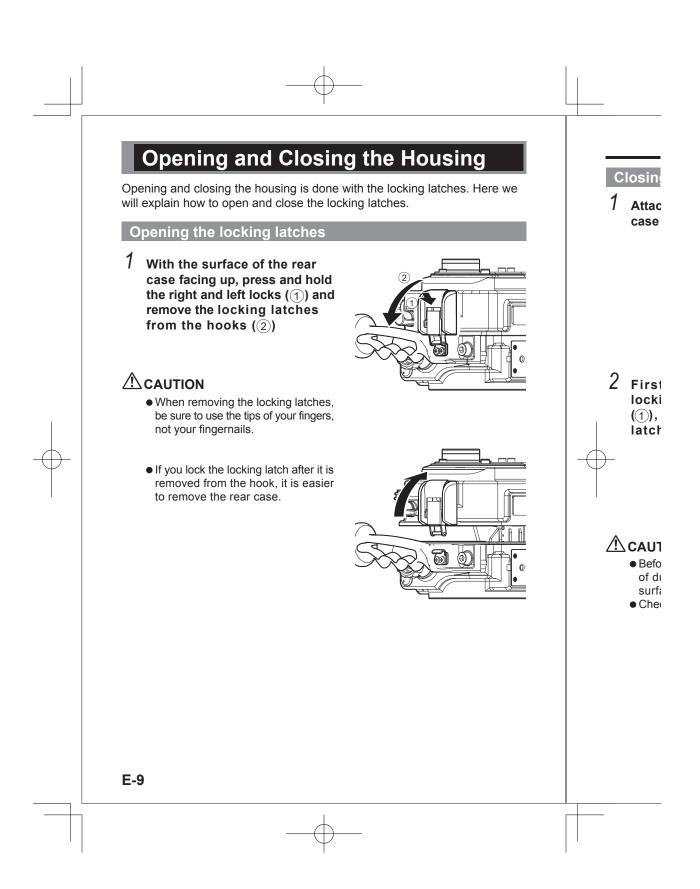
E-8

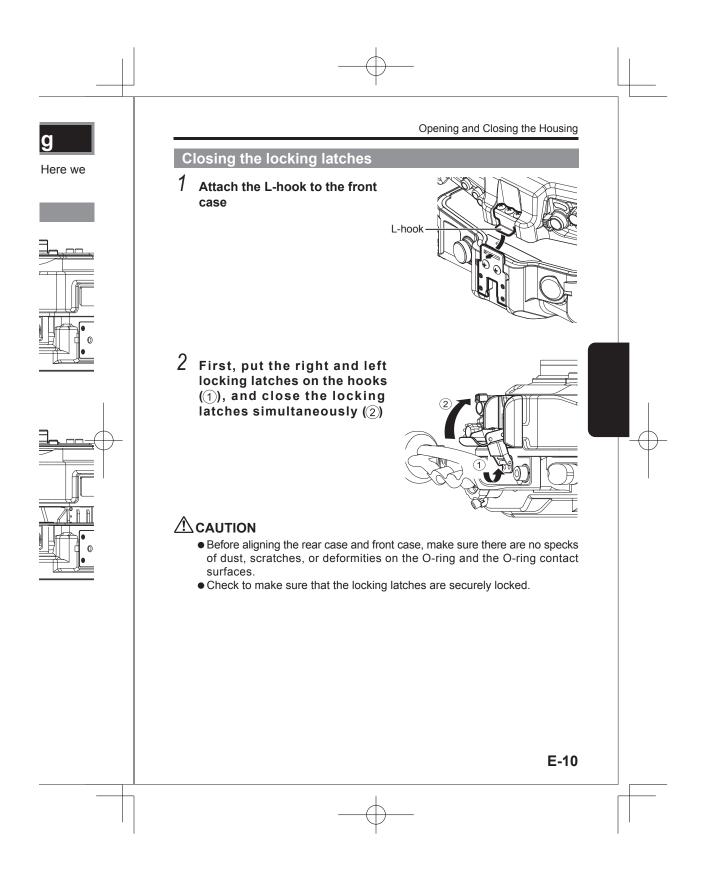
O-ring

Positioning pin



ick shoe





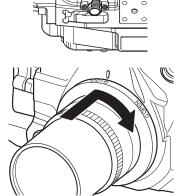
Attaching and Detaching the Port

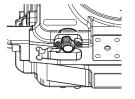
In order to use this product underwater, the optional port for the camera lens must be attached to this product.

- Only the optional ports designed for SEA&SEA digital SLR camera housings can be attached to this product.
- Ports have different depth rating. Check the depth rating for each before use.
- This product is delivered with a housing body cap attached to the port mount. Make sure to remove the housing body cap when attaching the port.
- The housing body cap has no watertight capability.
- When attaching the port to the housing, always refer to the instruction manual provided.
- 1 Rotate the port lock lever on the bottom of the front case toward until you hear the sound of it clicking into the place
- 2 Align the positioning mark on the front case with the OPEN mark on the port, insert the port into the front case, and then rotate the port in a clockwise direction until it stops

Before attaching the port, make sure there are no specks of dust, scratches, or deformities on the O-ring and the O-ring contact surfaces.

- 3 Make sure that the positioning mark on the front case and the LOCK mark on the port are aligned
- 4 Rotate the port lock lever toward © until you hear the sound of it clicking into place





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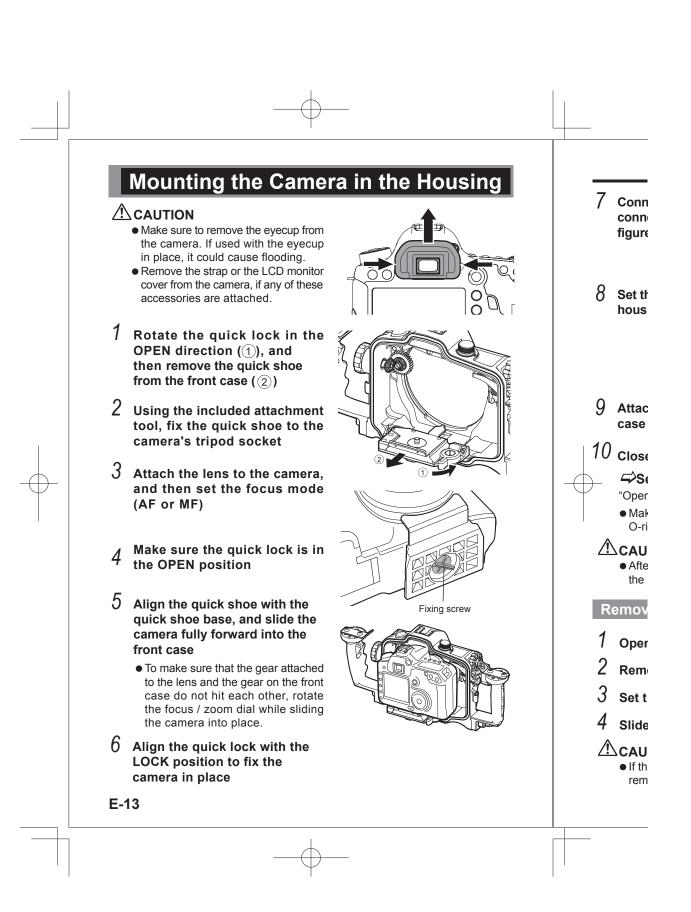
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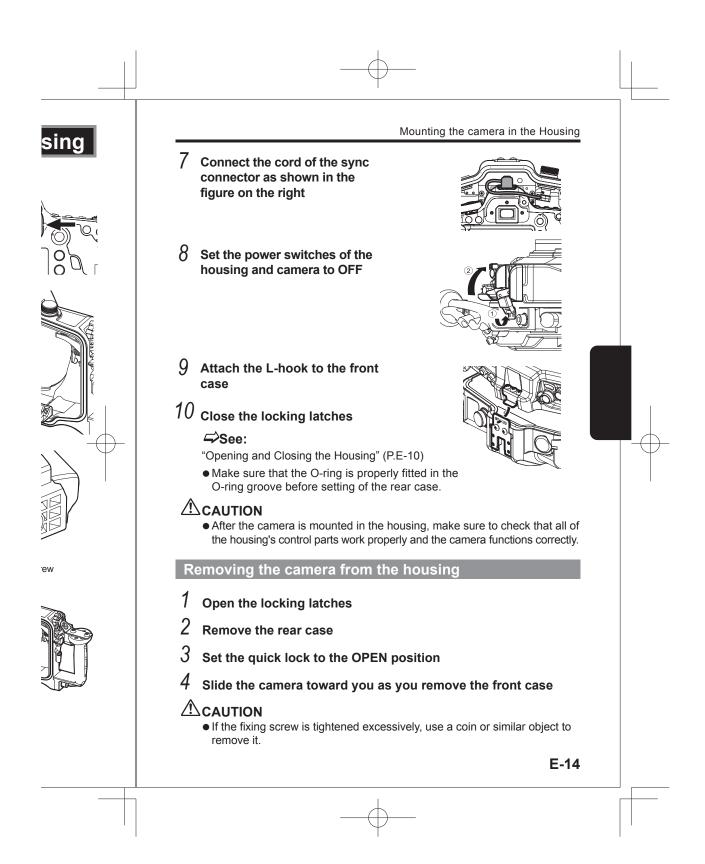
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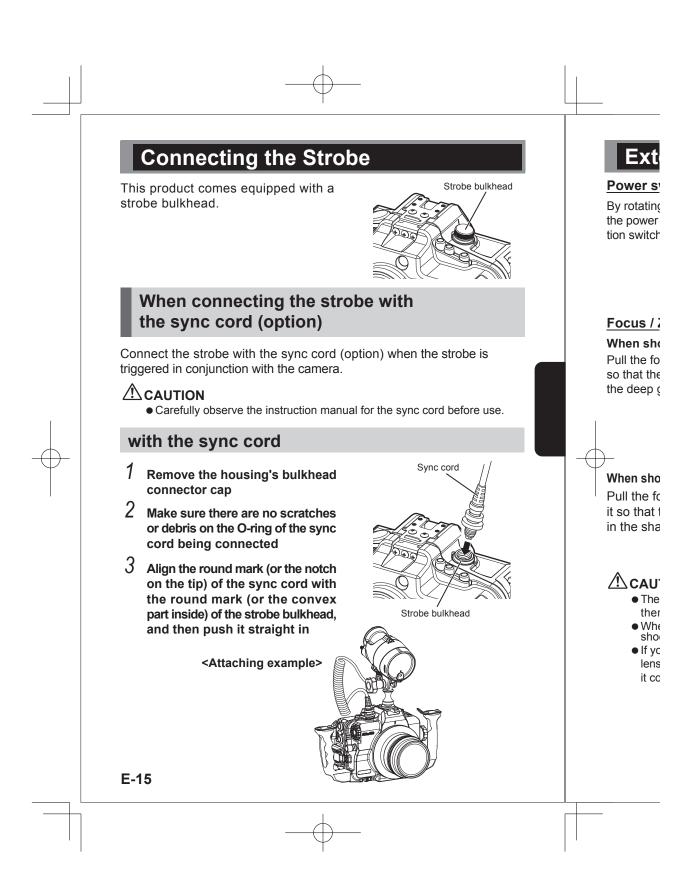
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Attaching and Detaching the Port **Detaching the port** ie camera 1 Set the port lock to the **O**position 2 Hold the front case firmly and rotate the port in a counterclockwise ra housings direction ch before port mount. • Do not attempt to remove the port with the port lock lever in the C position. Doing so could damage the quick shoe base.) port. • If using NX-90PRO ports (with 4-digit part numbers and black bayonets) with this model, it is necessary to modify the port's bayonet. NX-90PRO instruction ports with 5-digit part numbers and gray bayonets can be used as is. For details, please contact SEA&SEA or a SEA&SEA authorized dealer. E-12







External Controls

Power switch

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re use.

By rotating the knob as shown, you can turn the power ON/OFF and operate the illumination switch.

Focus / Zoom dial

When shooting with a focus / zoom gear: Pull the focus / zoom dial out and rotate it so that the convex part of the dial is set in the deep groove on the spacer.

When shooting without a focus / Zoom gear:

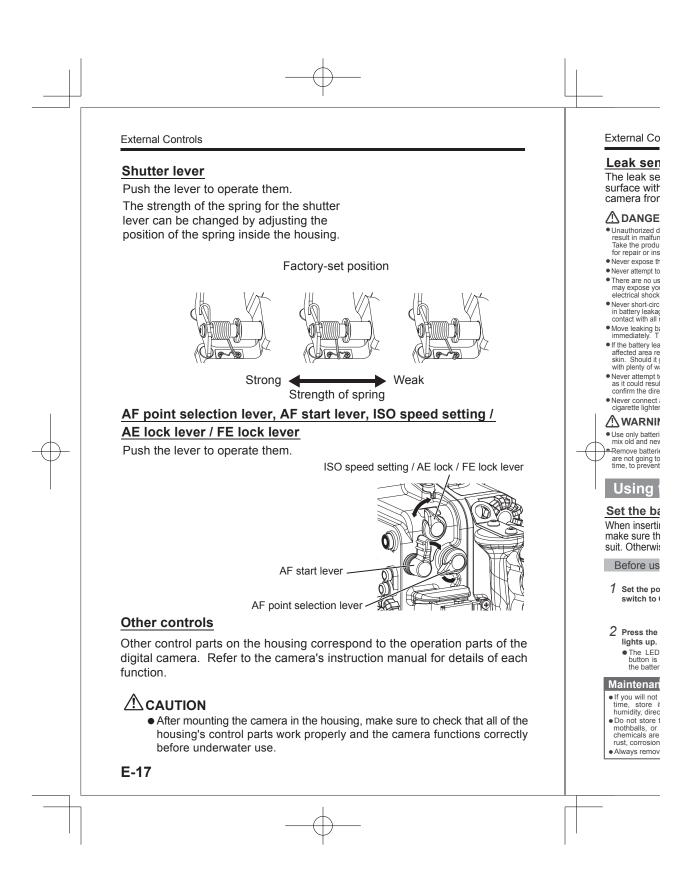
Pull the focus / zoom dial out and rotate it so that the convex part of the dial is set in the shallow groove on the spacer.

- The focus / zoom dial cannot be used if there is no gear mounted on the lens.
- When using a zoom gear, you cannot shoot with manual focus.
- If you will be shooting autofocus shots with the focus gear mounted on the lens, make sure to use the shallow groove. If you set it to the deep groove, it could damage the lens.

groov Deep Shallow groove

Power switch

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External Controls

Leak sensor

The leak sensor lights up in red when it detects leakage underwater. If it lights up, surface without delay while ensuring your safety and once out of water remove the camera from the housing.

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- Unauthorized disassembling and/or modification could result in malfunction or flooding, and void product warranty. Take the product to a SEA&SEA authorized service center for repair or inspection.
 Never expose the battery to flame or fire, or to excessive heat.
- Never attempt to disassemble, alter or directly solder the battery.
 There are no user-serviceable parts. Tampering with battery may expose you to dangerous voltage, battery acid, or electrical shock.
- Never short-circuit the terminals of a battery, as it could result in battery leakage, heat generation, fire, or explosion. Avoid contact with all metal objects during transporting and storage.
 Move leaking batteries away from fire or open flames immediately. The leaked fluid and its vapor are combustible.
- If the battery leakage contacts your skin or clothing, flush the affected area repeatedly with clean water. It may irritate your skin. Should it get into your eyes, immediately rinse them with plenty of water, avoid rubbing and seek medical advice. Never attempt to insert the battery leakage or explosion. Always confirm the direction of plus and minus before installation. Never connect a battery directly to a plug outlet or car.
- Never connect a battery directly to a plug outlet or car cigarette lighter.

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- Use only batteries approved for use in this product. Do not mix old and new batteries or batteries of different types.
- Remove batteries before transport or storage, or when you are not going to use the product for an extended period of time, to prevent unexpected activation.

- Keep dry. The battery is not waterproof, and may malfunction if immersed in water or exposed to high levels of humidity. Rusting of the internal mechanism can cause irreparable damade
- Do not remove and/or damage the case of a battery. It may cause battery leakage, overheating or explosion.
- Never use batteries should you notice any changes such as leakage, discoloration or deformation. When you notice the situation as abnormal, discontinue use immediately and take the product to a SEA&SEA authorized service center for inspection.
- product to a SEASCH authorized service center for inspection. Keep out of reach of children to prevent accidental ingestion. If swallowed, seek medical advice immediately. Do not leave or use batteries in an extreme hot environment. This may cause battery leakage, overheating or battery performance deterioration.

▲ CAUTION ■

- Keep away from strong magnetic fields. Do not use or store this product in the vicinity of equipment that generates strong electro-magnetic radiation or magnetic fields. Strong static charges or the magnetic fields could cause malfunction, or affect the product's internal circuitry.
 Avoid strong shocks/impacts or excess stress to batteries.
- Avoid strong sindexs/impacts or excess sites to batteries.
 Dirt on the battery terminals can prevent the product from functioning. Should the battery terminals become dirty, wipe them with a clean, dry cloth before use.
 Turn the equipment off after use. Remove batteries from the equipment when not in use. Store in dry area with temperatures ranging from 0 to 30°C (32 to 86°F).
 If LED have turn end the malfunction turn switch to OEF.
- If LED lamp turn red due to malfunction, turn switch to OFF position and return back again to ON to resume normal operation.

Using the Leak Sensor

Set the battery

1 Set the power

When inserting or replacing the battery, wipe off moisture on the leak sensor thoroughly and make sure that your fingers are dry. Take extra care for water droplets from your hair and wet suit. Otherwise, an electric shock, mold growth on the product, or malfunctioning may occur.

2

OFF

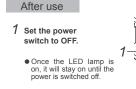


switch to ON. 1

- 2 Press the test light button to confirm that it lights up.
 - The LED lamp lights as long as the test light button is pressed. If it does not light up, replace the battery with a new one.

Maintenance and Storage

- If you will not use the product for an extended period of time, store it away from high temperatures, high humidity, direct sunlight, or extreme cold.
 Do not store the product with naphthalene or camphor mothballs, or in locations such as a laboratory where chemicals are used. This environment can cause mold, rust, corrosion or malfunction.
- Always remove batteries from the product after use



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- $2\,$ If the forked tip of the sensor section is wet, wipe it with dry cloth.
 - If it is not wiped off sufficiently, the LED lamp lights up when the power is switched on.
 - When the leak sensor is not to be used for long time, store it with the battery removed.
 - Make sure that the ends of the forked tip of the sensor section are not in contact with each other.



Attaching the Optional Accessories

This product accepts SEA&SEA optional accessories. By using this product in combination with those accessories, you will be able to try various shooting techniques.

- Lenses, strobes and other accessories have different depth rating. Check the depth rating for each before use.
- Read the instruction manual for each accessory before use.

MDX-6D dedicated housing built-in YS converter

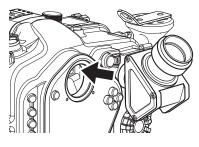
A built-in converter can be attached to this product as an option. For details on how to purchase it, please inquire at our sales department or customer support service.

Finder

This product comes equipped with a 0.5x pick-up finder. The finder can be replaced with an optional finder so you can change the finder magnification to match your shooting conditions.

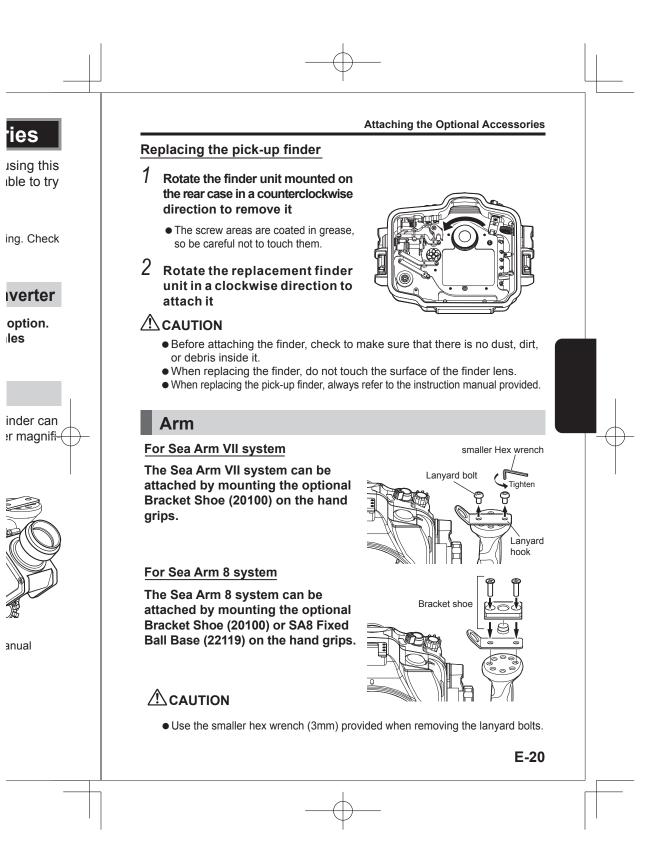
Replacing the finder Unit

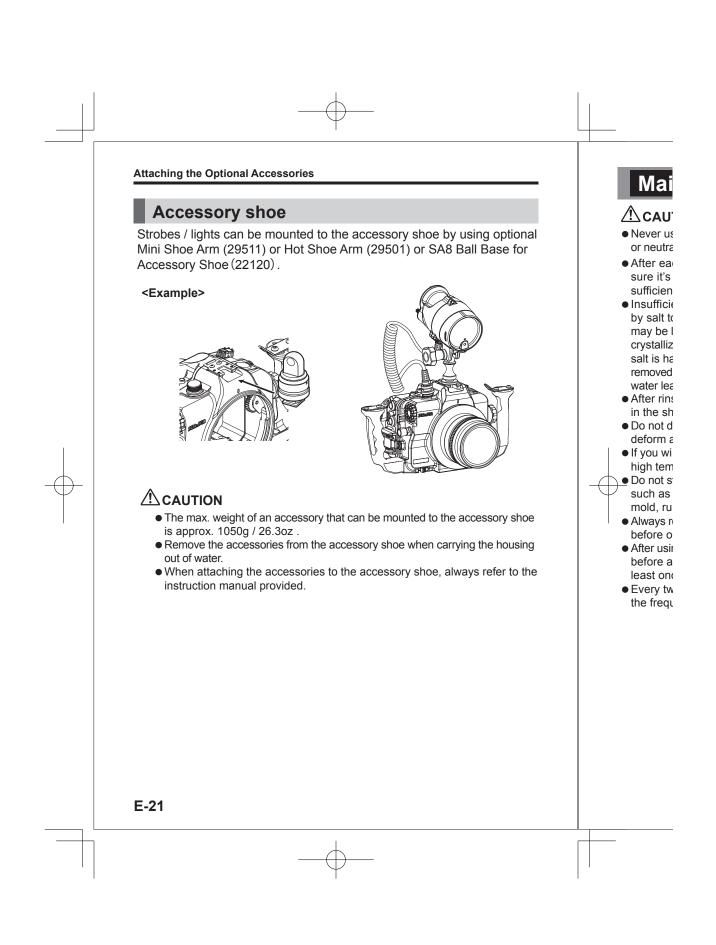
The optional VF45 1.2x (46111) or VF120 1.2x (46112)enhances magnification by 1.2x and enables subtle framing and focusing of subjects.



• When replacing the finder unit, always refer to the instruction manual provided.

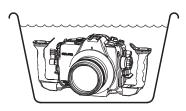






Maintenance and Storage

- Never use chemicals, cosmetics, any petroleum solvents such as paint thinner, or neutral detergent on the product. They may deform and damage the product.
- After each use in salt water, make sure it's watertight, then soak it sufficiently in fresh water.
- Insufficient soaking causes damage by salt to the product. Salty residue may be left on the product where it will crystallize as it evaporates. Crystallized salt is hard to dissolve and difficult to be removed once formed, and it will result in water leakage.



- After rinsing, dry the product well with a soft dry cloth, then let the product dry in the shade, out of direct sunlight.
- Do not dry the product by heating (using a hair dryer, for example). Heating can deform and damage the product.
- If you will not use the product for an extended period of time, store it away from high temperatures, high humidity, direct sunlight, or extreme cold.
- Do not store the product with naphthalene or camphor mothballs, or in locations such as a laboratory where chemicals are used. This environment can cause mold, rust, corrosion or malfunction.
- Always remove the camera from the housing after use. Thoroughly wipe off water before opening the housing and avoid any water drops inside the housing.
- After using the product, maintain the O-rings before storing. Examine the O-rings before and after each dive. We recommend early exchange of the O-rings, at least once a year.
- Every two years we recommend a complete overhaul of O-rings regardless of the frequency in use, for the best performance of the product.

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Specifications

Compatible camera	Canon EOS 6D
Controls	Power switch, Mode dial, Focus / Zoom dial, Lens lock release button, Port lock lever, Shutter lever, Main-command dial, Live View shooting / Movie shooting switch, AF mode selection button, Drive mode selection button, Metering mode selection button, Start / Stop button, ISO speed setting / AE lock lever / FE lock lever, AF point selection lever, AF start lever, Quick Control button, Playback button, Sub-command dial, Erase button, Setting button, Multi-controller, Reduce button, Info button, Menu button
Construction	Body: Corrosion-resistant aluminum alloy Grip: Corrosion-resistant die-cast aluminum
Depth rating	100 m (330 feet)
Operating temperatures limitation	1°C-40°C (+33.8°F-104°F)
Dimensions	Approx. 337 (W) × 175 (H) × 139 (D) mm (13.48 × 7 × 5.56 inches)
Weight	Approx. 2700 g (5.95 lbs.) (housing only)
Accessories	 Silicone grease O-ring remover Hex wrench (6mm / for grip dismounting) Hex wrench (3mm / for Lanyard bolt) O-ring maintenance manual Instruction manual (this manual) Attached accessories to the product : Housing body cap Fiber-optic cable socket cap (x2)

Memo

