

Thank you for purchasing SEA&SEA products. Please read this instruction manual carefully prior to using this product. Only with a thorough understanding of this manual's content will you be able to use the housing correctly. After reading the manual, please be sure to keep it in a place where you can easily come back to it at any time.

Note:

This products have passed SEA&SEA's criteria-based inspection for pressure resistance.

The appearance of color evenness or weld lines on the external body of the product is normal and will not affect its performance.

Safety Precautions

Failure to heed the precautions listed below could result in serious consequences. To prevent injury or damage to yourself and/or others, please observe the precautions as they contain highly important information related to personal and product safety.



CAUTION

Situations that could result in property damage or personal injury.

CAUTION

- Unauthorized disassembling and/or modification could result in malfunction or flooding, and void product warranty. Take the product to a SEA&SEA authorized service center for repair or inspection.
- Do not open the product in a wet or sandy environment. Protect the interior from moisture and debris in order to prevent malfunction or flooding.
- Avoid strong shocks/impacts or excess stress to prevent malfunction, damage or breakdown. Make sure that the product has been securely mounted to other products in order to prevent injury, fall or missing.
- Do not carry the camera or housing by holding the accessories such as arm, cable, strobe, etc. Heavy components may fall and cause damage or injury.
- Do not leave the product in places with hot temperatures such as

inside of a car or in a car trunk in summer.

- Do not store the product in wet or high humidity place, to avoid mold, rust, corrosion or malfunction.
- Do not store the product wet. Thoroughly dry the surface using a soft non-scratching cloth to prevent spot marks.
- SEA&SEA SUNPAK Co., Ltd. will not be responsible for the replacement or compensation for cameras, lenses or those accessories damaged due to your invalid operation.
- SEA&SEA SUNPAK Co., Ltd. assumes no liability for compensation of loss of captured image or expenses caused by loss of images, even if you are unable to shoot due to a product defect or malfunction.
- SEA&SEA SUNPAK Co., Ltd. assumes no liability for errors or discrepancies in this manual.

Precautions on Handling the O-ring

This product is kept watertight by the O-ring. To keep the O-ring functioning properly, please observe the following. Improper handling of the O-ring could cause flooding.

CAUTION

- SEA&SEA products use blue O-rings. These O-rings are impregnated with silicone oil through a special process. The lubricating effect of the O-ring lasts as long as the silicone oil is gradually seeping out from within.
- For the maintenance of these blue O-rings, make sure to use genuine SEA&SEA silicone grease (O-ring grease for use with the blue O-rings that comes in tubes with blue lettering and blue caps). If you use silicone grease from other companies or SEA&SEA's own silicone grease that comes in tubes with black

lettering and black caps, the grease you apply will be sucked into the blue O-rings due to their special characteristics, which will result in insufficient grease. If this happens even once, the O-ring will not revert to its normal state and must be replaced.

- If the grease is insufficient, the O-ring will not slide, and it will become harder to open and close the waterproof parts. Because of this, it could become impossible to open or close the housing or it could cause flooding, so please refrain from using the housing with insufficient grease.

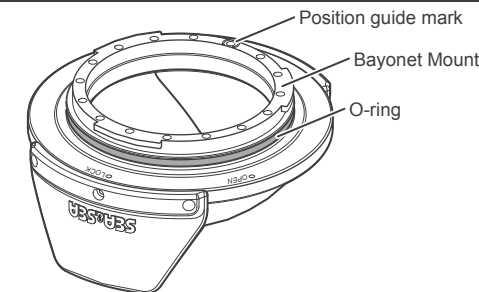
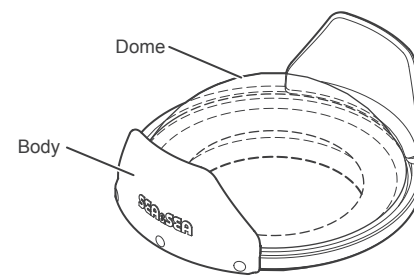
Maintenance and Storage

- Never use chemicals, cosmetics, any petroleum solvents such as paint thinner, or neutral detergent on the product. They may deform and damage the product.
- After each use in salt water, make sure it's watertight, then soak it sufficiently in fresh water.
- Insufficient soaking causes damage by salt to the product. Salty residue may be left on the product where it will crystallize as it evaporates. Crystallized salt is hard to dissolve and difficult to be removed once formed, and it will result in water leakage.
- After rinsing, dry the product well with a soft dry cloth, then let the product dry in the shade, out of direct sunlight.
- Do not dry the product by heating (using a hair dryer, for example).

Heating can deform and damage the product.

- If you will not use the product for an extended period of time, store it away from high temperatures, high humidity, direct sunlight, or extreme cold.
- Do not store the product with naphthalene or camphor mothballs, or in locations such as a laboratory where chemicals are used. This environment can cause mold, rust, corrosion or malfunction.
- After using the product, maintain the O-rings before storing. Examine the O-rings before and after each dive. We recommend early exchange of the O-rings, at least once a year.
- Every two years we recommend a complete overhaul of O-rings regardless of the frequency in use, for the best performance of the product.

Identification of Parts

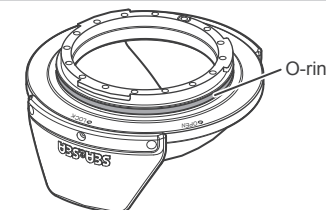


Preparation for Installation

Maintaining the O-ring

This product is kept watertight by the O-ring. To keep the O-ring functioning properly, please observe the following before setting up.

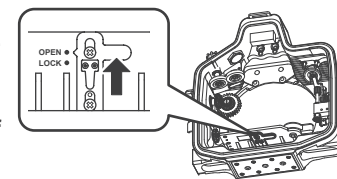
- Make sure to remove the O-ring when maintaining.
- For detailed O-ring maintenance methods, please see the O-ring maintenance manual.
- The O-ring is a consumable item, and it generally lasts for one year. It is advisable to replace it early.



Attaching and Detaching

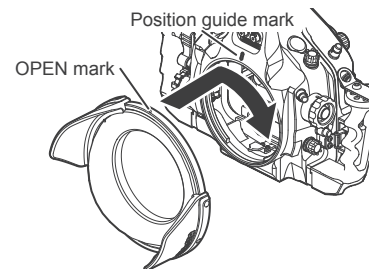
Attaching

- Make sure to remove the housing body cap when attaching the port.**
 - Please refer to the instruction manual of the housing.
- Pull the port lock on the underside of the quick shoe base toward OPEN until you hear the sound of it clicking into place**
- Align the positioning mark on the front case with the OPEN mark on the port, insert the port into the front case, and then rotate the port in a clockwise direction until it stops**

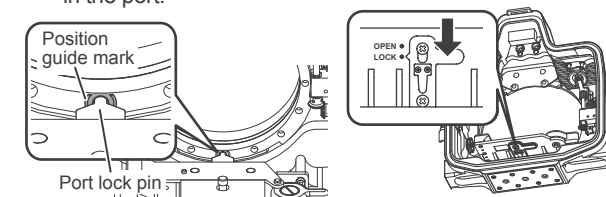


CAUTION

- Before attaching the port, make sure there are no specks of dust, scratches, or deformities on the O-ring and the O-ring contact surfaces.



- Make sure that the positioning mark on the front case and the LOCK mark on the port are aligned**
- Push the port lock toward LOCK until you hear the sound of it clicking into place**
 - Make sure that the port lock pin is engaged with the notch in the port.



Detaching

- Set the port lock to the OPEN position**
 - Hold the front case firmly and rotate the port in a counterclockwise direction**
- CAUTION**
- Do not attempt to remove the port with the port lock in the LOCK position. Doing so could damage the quick shoe base.
 - Compact Macro Port S and Compact Macro Port M are designed to be screwed into this port base. Do not turn the port when the unit is submerged as this may cause flooding.
 - When assembling the multiple strobe ring, be careful not to turn the port base and disrupt the watertight seal.

Specifications

Construction	Body:Corrosion-resistant aluminium, almite treated, internal antireflective coating	Dome:Acrylic resin	
Depth rating	60m / 200ft	Weight	Approx.410g / 14.4oz
Dimensions	Approx.φ174×79.5mm / 7×3.2inches (DIA×D)	Accessories	Instruction Manual

*Specifications and appearance are subject to change without notice.